

Potassium Hydroxide 50%

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1. IDENTIFICATION OF THE SUBSTANCE / PREPARATION AND OF THE COMPANY / UNDERTAKING

Product identifier:	
Product name:	Potassium Hydroxide 50%
Synonyms; trade names:	Caustic potash
Relevant identified uses of the	substance or mixture and uses advised against:
Identified uses:	Industry
	Professional
	Consumer
Company name:	Nexchem Ltd
	Unit 3 Barshaw Park
	Leycroft Road
	Leicester
	LE4 1ET
	Tel: 0116 2311130
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2. HAZARDS IDENTIFICATION

Classification of the substance or mixture:

Met. Corr. 1 - H290
Acute Tox. 4 - H302 Skin Corr. 1A - H314 Eye Dam. 1 - H318
Not Classified

Label elements:

Pictogram:



Signal word:

Danger

Hazard statements:

H290 May be corrosive to metals. H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

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Precautionary statements:	P260 Do not breathe vapour/ spray.	
	P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.	
	P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing.	
	Rinse skin with water/ shower.	
	P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.	
	P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove	
	contact lenses, if present and easy to do. Continue rinsing.	
	P310 Immediately call a POISON CENTER/ doctor.	
Contains:	Potassium hydroxide	
Supplementary precautionary statements:		
	P234 Keep only in original container.	
	P264 Wash contaminated skin thoroughly after handling.	
	P270 Do not eat, drink or smoke when using this product.	
	P301+P312 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell.	
	P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.	
	P321 Specific treatment (see medical advice on this label).	
	P363 Wash contaminated clothing before reuse.	
	P390 Absorb spillage to prevent material damage.	
	P405 Store locked up.	
	P406 Store in corrosive resistant container with a resistant inner liner.	
	P501 Dispose of contents/ container in accordance with national regulations.	
Other hazards:	This substance is not classified as PBT or vPvB according to current EU criteria.	

3. COMPOSITION / INFORMATION ON INGREDIENTS

Mixtures:	Potassium hydroxide 50-60%
CAS number:	1310-58-3
EC number:	215-181-3
REACH registration number:	01-2119487136-33-XXXX

Classification:

Met. Corr. 1 - H290 Acute Tox. 4 - H302 Skin Corr. 1A - H314 Eye Dam. 1 - H318 The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

4. FIRST AID MEASURES

Description of first aid measures:

General information:

Get medical attention immediately. Show this Safety Data Sheet to the medical personnel. Chemical burns must be treated by a physician.

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Inhalation: Ingestion:	Remove affected person from source of contamination. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Maintain an open airway. Loosen tight clothing such as collar, tie or belt. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Place unconscious person on their side in the recovery position and ensure breathing can take place. Get medical attention if symptoms are severe or persist. Rinse mouth thoroughly with water. Give plenty of water to drink. Stop if the affected person feels sick as vomiting may be dangerous. Do not induce vomiting unless under the direction of medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. Move affected person to
Skin contact: Eye contact:	fresh air and keep warm and at rest in a position comfortable for breathing. Place unconscious person on their side in the recovery position and ensure breathing can take place. Maintain an open airway. Loosen tight clothing such as collar, tie or belt. Get medical attention immediately. It is important to remove the substance from the skin immediately. Rinse immediately contaminated clothing and skin with plenty of water before removing clothes. Continue to rinse for at least 15 minutes and get medical attention. Get medical attention. Chemical burns must be treated by a physician. Rinse immediately with plenty of water. Continue to rinse for at least 15 minutes and get
Protection of first aiders:	medical attention. First aid personnel should wear appropriate protective equipment during any rescue. Wash contaminated clothing thoroughly with water before removing it from the affected person, or wear gloves. It may be dangerous for first aid personnel to carry out mouth-to-mouth resuscitation.
Most important symptoms and a	ffects both courts and delayed.
Most important symptoms and e Inhalation:	Severe irritation of nose and throat. Corrosive to the respiratory tract. Inhalation of vapour or mist may cause lung oedema.
Ingestion:	May cause chemical burns in mouth, oesophagus and stomach. Severe stomach pain. Nausea, vomiting.
Skin contact:	Causes severe burns. Pain or irritation. Redness. Blistering may occur.
Eye contact:	Causes serious eye damage. Pain. Profuse watering of the eyes. Redness. Prolonged contact may cause burns. Chemical burns.
Indication of any immediate med	lical attention and special treatment needed:
Notes for the doctor:	Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Extinguishing media:

Suitable extinguishing media:

The product is not flammable. Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Use fire-extinguishing media suitable for the surrounding fire.

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Special hazards arising from the substance or mixture: Specific hazards: Severe corrosive hazard. Water used for fire extinguishing, which has been in contact with the product, may be corrosive. Hazardous combustion products: Thermal decomposition or combustion products may include the following substances: Corrosive gases or vapours. Advice for firefighters: Protective actions during firefighting: Avoid breathing fire gases or vapours. Evacuate area. Keep upwind to avoid inhalation of gases, vapours, fumes and smoke. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. Avoid discharge to the aquatic environment. Control run-off water by containing and keeping it out of sewers and watercourses. If risk of water pollution occurs, notify appropriate authorities. Special protective equipment for firefighters: Regular protection may not be safe. Wear chemical protective suit. Wear positive-

pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Firefighter's clothing conforming to European standard EN469 (including helmets, protective boots and gloves) will provide a basic level of protection for chemical incidents.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures:

Personal precautions:	No action shall be taken without appropriate training or involving any personal risk. Keep
	unnecessary and unprotected personnel away from the spillage. Wear protective clothing as
	described in Section 8 of this safety data sheet. Follow precautions for safe handling described
	in this safety data sheet. Wash thoroughly after dealing with a spillage. Ensure procedures and
	training for emergency decontamination and disposal are in place. Do not touch or walk into
	spilled material. Avoid inhalation of vapours and spray/mists. Use suitable respiratory
	protection if ventilation is inadequate. Avoid contact with skin and eyes. Avoid contact with
	contaminated tools and objects.
Environmental processions:	Avoid discharge into draine excustoreoursee or ente the ground. Avoid discharge to the equation
Environmental precautions:	Avoid discharge into drains or watercourses or onto the ground. Avoid discharge to the aquatic
	environment. Large Spillages: Inform the relevant authorities if environmental pollution occurs
	(sewers, waterways, soil or air).
Methods and material for contain	nment and cleaning up:
Methods for cleaning up:	Wear protective clothing as described in Section 8 of this safety data sheet. Clear up spills
	immediately and dispose of waste safely. This product is corrosive. Provide adequate
	ventilation. Approach the spillage from upwind. Contain and absorb spillage with sand, earth
	or other non-combustible material. Collect and place in suitable waste disposal containers and
	seal securely. Dispose of waste to licensed waste disposal site in accordance with the
	requirements of the local Waste Disposal Authority. Inform the relevant authorities if
	environmental pollution occurs (sewers, waterways, soil or air).
Reference to other sections:	For personal protection, see Section 8. See Section 11 for additional information on health
	hazards. See Section 12 for additional information on ecological hazards. For waste disposal,
	see Section 13.

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7. HANDLING AND STORAGE

Precautions for safe handling:	
Usage precautions:	Wear protective clothing as described in Section 8 of this safety data sheet. Provide adequate ventilation. Keep away from food, drink and animal feeding stuffs. Keep container tightly sealed when not in use. This product is corrosive. Immediate first aid is imperative. Do not handle until all safety precautions have been read and understood. Do not handle broken packages without protective equipment. Do not reuse empty containers.
Advice on general occupational	hygiene: Provide eyewash station and safety shower. Avoid contact with skin, eyes and clothing. Wash promptly if skin becomes contaminated. Take off contaminated clothing. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Wash at the end of each work shift and before eating, smoking and using the toilet. Change work clothing daily before leaving workplace.
Conditions for safe storage, inc	luding any incompatibilities:
Storage precautions:	Store in accordance with local regulations. Store away from incompatible materials (see Section 10). Keep only in the original container. Keep container tightly closed, in a cool, well ventilated place. Keep containers upright. Protect containers from damage.
Specific end use(s):	The identified uses for this product are detailed in Section 1.2.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters:	
Occupational exposure limits:	
Potassium hydroxide:	Short-term exposure limit (15-minute): WEL 2 mg/m ³
	WEL = Workplace Exposure Limit
Potassium hydroxide (CAS: 1310	9-58-3):
DNEL:	Workers - Inhalation; Long term local effects: 1 mg/m ³
	Consumer - Inhalation; Long term local effects: 1 mg/m ³

Exposure controls:

Protective equipment:



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Appropriate engineering controls: Provide adequate ventilation. As this product contains ingredients with exposure limits, process enclosures, local exhaust ventilation or other engineering controls should be used to keep worker exposure below any statutory or recommended limits, if use generates dust, fumes, gas, vapour or mist. Ensure control measures are regularly inspected and maintained. Personal protective equipment should only be used if worker exposure cannot be controlled adequately by the engineering control measures. Ensure operatives are trained to minimise exposure. Eye/face protection: Wear tight-fitting, chemical splash goggles or face shield. Personal protective equipment for eye and face protection should comply with European Standard EN166. If inhalation hazards exist, a full-face respirator may be required instead. Hand protection: Wear protective gloves. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. To protect hands from chemicals, gloves should comply with European Standard EN374. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected. Frequent changes are recommended. Wear suitable coveralls to prevent exposure to the skin. Other skin and body protection: Hygiene measures: Provide eyewash station and safety shower. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Clean equipment and the work area every day. Good personal hygiene procedures should be implemented. Wash at the end of each work shift and before eating, smoking and using the toilet. When using do not eat, drink or smoke. Warn cleaning personnel of any hazardous properties of the product. Respiratory protection complying with an approved standard should be worn if a risk **Respiratory protection:** assessment indicates inhalation of contaminants is possible. Ensure all respiratory protective equipment is suitable for its intended use and is 'CE'-marked. Check that the respirator fits tightly and the filter is changed regularly. Particulate filters should comply with European Standard EN143. Gas filter, type B.

Environmental exposure controls: Keep container tightly sealed when not in use.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties:

Appearance:	Liquid.
Colour:	Clear. Colourless.
pH:	pH (diluted solution): >13 @ 1%
Bulk density:	~ 1512 kg/m³
Solubility(ies):	Soluble in water.
Other information:	

10. STABILITY AND REACTIVITY

Reactivity:

The reactivity data for this product will be typical of those for the following class of materials: Strong alkalis. See the other subsections of this section for further details.

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Chemical stability:	
Stability:	Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.
Possibility of hazardous reaction	ns: Reactions with the following materials may generate heat: Acids. Oxidising agents. Water. In contact with some metals can generate hydrogen gas, which can form explosive mixtures with air.
Conditions to avoid:	There are no known conditions that are likely to result in a hazardous situation.
Incompatible materials:	
Materials to avoid:	Acids. Oxidising agents. Water. In contact with some metals can generate hydrogen gas, which can form explosive mixtures with air. Organic compounds.

Hazardous decomposition products: Does not decompose when used and stored as recommended.

11. TOXICOLOGICAL INFORMATION

Information on toxicological effects: Acute toxicity – oral:	
Notes (oral LD ₅₀):	Acute Tox. 4 - H302 Harmful if swallowed.
ATE oral (mg/kg):	740.0
Skin corrosion/irritation:	
Skin corrosion/irritation:	Skin Corr. 1A - H314, Causes severe burns.
Serious eye damage/irritation:	
Serious eye damage/irritation:	Eye Dam. 1 - H318 Corrosive to skin. Corrosivity to eyes is assumed.
Toxicological information on ing	redients:
Potassium hydroxide:	
Acute toxicity – oral:	
Acute toxicity oral (LD ₅₀ mg/kg):	333.0
Species:	Rat
Notes (oral LD ₅₀):	Acute Tox. 4 - H302 Harmful if swallowed.
ATE oral (mg/kg):	333.0
Acute toxicity – dermal:	
Notes (dermal LD ₅₀):	Conclusive data but not sufficient for classification.
Acute toxicity – inhalation:	
Notes (inhalation LC ₅₀):	Conclusive data but not sufficient for classification.
Skin corrosion/irritation:	
Skin corrosion/irritation:	Skin Corr. 1A - H314, Causes severe burns, Corrosive to skin.

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Serious eye damage/irritation: Serious eye damage/irritation:

Eye Dam. 1 - H318 Corrosive to skin. Corrosivity to eyes is assumed.
No data available.

Respiratory sensitisation:	
Respiratory sensitisation:	No data available.
Skin sensitisation:	
Skin sensitisation:	Not sensitising.
Germ cell mutagenicity:	
Genotoxicity - in vitro:	This substance has no evidence of mutagenic properties.
Genotoxicity - in vivo:	No data available.
Carcinogenicity:	
Carcinogenicity:	No data available.
Reproductive toxicity:	
Reproductive toxicity – fertility:	No data avalladie.
Specific target organ toxicity - s	ingle exposure.
STOT - single exposure:	No data available.
Specific target organ toxicity - re	epeated exposure:
STOT - repeated exposure:	No data available.
Aspiration hazard:	
Aspiration hazard:	Not relevant. Solid.
Inhalation:	May be harmful if inhaled. Corrosive to the respiratory tract. Inhalation of powder/dust may
	cause lung oedema.
Ingestion:	May cause chemical burns in mouth, oesophagus and stomach. Severe stomach pain.
	Nausea, vomiting.
Skin contact:	Corrosive. Blistering may occur. Pain or irritation. Redness. Causes severe burns.
Eye contact:	Corrosive. Causes serious eye damage. Pain. Profuse watering of the eyes. Redness.
Route of entry:	Ingestion Inhalation Skin and/or eye contact
Target organs:	No specific target organs known.

12. ECOLOGICAL INFORMATION

Ecotoxicity:	The product may affect the acidity (pH) of water which may have hazardous effects on aquatic
	organisms.
Ecological information on ingre	dients:
Potassium hydroxide:	
Ecotoxicity:	The product may affect the acidity (pH) of water which may have hazardous effects on aquatic
	organisms.

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Toxicity:		
Ecological information on ingre	dients:	
Potassium hydroxide:		
Toxicity:	Conclusive data but not sufficient for classification.	
Acute toxicity – fish:	Scientifically unjustified.	
Acute toxicity – aquatic inverted	prates: Scientifically unjustified.	
Acute toxicity – aquatic plants:	Scientifically unjustified.	
Acute toxicity – microorganism	s: Scientifically unjustified.	
Acute toxicity – terrestrial:	Scientifically unjustified.	
Persistence and degradability:		
Ecological information on ingre	dients:	
Potassium hydroxide:		
Persistence and degradability:	Not applicable. Substance is inorganic.	
Stability (hydrolysis):	Scientifically unjustified.	
Biodegradation:	Scientifically unjustified.	
Bioaccumulative potential:		
Ecological information on ingre	dients:	
Potassium hydroxide:		
Bioaccumulative potential:	Scientifically unjustified.	
Partition coefficient:	Not applicable. Substance is inorganic.	
Mobility in soil:		
Ecological information on ingre	dients:	
Potassium hydroxide:		
Mobility:	The product is water-soluble and may spread in water systems.	
Results of PBT and vPvB assessment:		
Ecological information on ingre	dients:	
Potassium hydroxide:		
Results of PBT and vPvB asses	sment: This substance is not classified as PBT or vPvB according to current EU criteria.	
Other adverse effects:		
Ecological information on ingre	dients:	

Potassium hydroxide:

Other adverse effects: None known.

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13. DISPOSAL CONSIDERATIONS

Waste treatment methods:	
General information:	The generation of waste should be minimised or avoided wherever possible. Reuse or recycle
	products wherever possible. This material and its container must be disposed of in a safe way.
	Disposal of this product, process solutions, residues and by-products should at all times
	comply with the requirements of environmental protection and waste disposal legislation and
	any local authority requirements. When handling waste, the safety precautions applying to
	handling of the product should be considered. Care should be taken when handling emptied
	containers that have not been thoroughly cleaned or rinsed out. Empty containers or liners may
	retain some product residues and hence be potentially hazardous.
Disposal methods:	Dispose of waste to licensed waste disposal site in accordance with the requirements of the
	local Waste Disposal Authority. Dispose of contents/container in accordance with local
	regulations.

14. TRANSPORT INFORMATION

UN number:

UN No. (ADR/RID):	1814
UN No. (IMDG):	1814
UN No. (ICAO):	1814
UN No. (ADN):	1814

UN proper shipping name:

Proper shipping name (ADR/RID): POTASSIUM HYDROXIDE, SOLUTION	
Proper shipping name (IMDG):	POTASSIUM HYDROXIDE, SOLUTION
Proper shipping name (ICAO):	POTASSIUM HYDROXIDE, SOLUTION
Proper shipping name (ADN):	POTASSIUM HYDROXIDE, SOLUTION

Transport hazard class(es):	
ADR/RID class:	8
ADR/RID classification code:	C5
ADR/RID label:	8
IMDG class:	8
ICAO class/division:	8
ADN class:	8

Transport labels:



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Packing group:	
ADR/RID packing group:	II
IMDG packing group:	II
ADN packing group:	II
ICAO packing group:	II

Environmental hazards:

Environmentally hazardous substance/marine pollutant: No.

Special precautions for user:	
EmS:	F-A, S-B
ADR transport category:	2
Emergency Action Code:	2R
Hazard Identification Number (ADR/RID): 80	
Tunnel restriction code:	(E)

Transport in bulk according to Annex II of MARPOL and the IBC Code: Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture:		
National regulations:	Health and Safety at Work etc. Act 1974 (as amended). The Chemicals (Hazard Information	
	and Packaging for Supply) Regulations 2009 (SI 2009 No. 716). The Carriage of Dangerous	
	Goods and Use of Transportable Pressure Equipment Regulations 2009 (SI 2009 No. 1348)	
	(as amended) ["CDG 2009"]. EH40/2005 Workplace exposure limits.	
EU legislation:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December	
	2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals	
	(REACH) (as amended). Commission Regulation (EU) No 453/2010 of 20 May 2010.	
	Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December	
	2008 on classification, labelling and packaging of substances and mixtures (as amended).	
	Dangerous Preparations Directive 1999/45/EC.	
	Dangerous Substances Directive 67/548/EEC.	
Chemical safety assessment:	No chemical safety assessment has been carried out.	
Note:	The regulatory information given above only indicates the principal regulations specifically	
	Applicable to the product described in the safety data sheet. The user's attention is drawn to	
	the possible existence of additional provisions which complete these regulations. Refer to all	
	applicable national, international and local regulations or provisions.	

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16. OTHER INFORMATION

Abbreviations and acronyms used in the safety data sheet:

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road. ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways. RID: European Agreement concerning the International Carriage of Dangerous Goods by Rail. IATA: International Air Transport Association. ICAO-TI: Technical Instructions for the Safe Transport of Dangerous Goods by Air. IMDG: International Maritime Dangerous Goods. CAS: Chemical Abstracts Service. ATE: Acute Toxicity Estimate. LD₅₀: Lethal Dose to 50% of a test population (Median Lethal Dose). PBT: Persistent, Bioaccumulative and Toxic substance. vPvB: Very Persistent and Very Bioaccumulative. DNEL: Derived No Effect Level. UN: United Nations. IBC: International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk (International Bulk Chemical Code). REACH: Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006.

Classification abbreviations and acronyms: Met. Corr. = Corrosive to metals

Acute Tox. = Acute toxicity Eye Dam. = Serious eye damage Skin Corr. = Skin corrosion

Classification procedures according to Regulation (EC) 1272/2008:

Acute Tox. 4 - H302: Eye Dam. 1 - H318: Skin Corr. 1A - H314: Calculation method. Met. Corr. 1 - H290: Expert judgement.

Hazard statements in full:H290 May be corrosive to metals.H302 Harmful if swallowed.H314 Causes severe skin burns and eye damage.H318 Causes serious eye damage.

 Legal disclaimer:
 The information contained in this SDS does not constitute a risk assessment, and should not replace the user's own assessment of risks as required by other health and safety legislation.

 This advice is given by Nexchem Ltd who accept no legal liability for it except otherwise provided by law. The information contained herein is based on the present state of our knowledge and is intended to describe our products from the point of view of safety requirements. It should not therefore be construed as guaranteeing specific properties.